EXHIBIT B

United States Patent [19] 4,014,995 [11] Juliano et al. Mar. 29, 1977 [45] [54] COSMETICS CONTAINING FINELY [58] Field of Search 424/69, 168, 364, 195 DIVIDED OAT FLOUR [56] References Cited [75] Inventors: Angelo L. Juliano, Chicago; Aaron Miller, Northbrook, both of Ill. UNITED STATES PATENTS [73] Assignee: The Quaker Oats Company, 1,550,026 8/1925 Goode 424/195 Chicago, Ill. 1,995,663 3/1935 Bollmann 424/69 2,436,818 3/1948 Musher 424/71 X [22] Filed: Apr. 7, 1975 [21] Appl. No.: 565,695 Primary Examiner—Leonard Schenkman Attorney, Agent, or Firm-Neuman, Williams, Anderson & Olson Related U.S. Application Data [63] Continuation of Ser. No. 398,651, Sept. 19, 1973, ABSTRACT [52] **U.S. Cl.** 424/63; 424/68; 424/69; 424/70; 424/71; 424/74; 424/195; 424/364 Improved cosmetic preparations are obtained by inclusion of a particular oat flour. [51] Int. Cl.² A61K 31/00; A61K 47/00 5 Claims, No Drawings

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COSMETICS CONTAINING FINELY DIVIDED OAT FLOUR

This is a continuation of application Ser. No. 398,651 filed Sept. 19, 1973, now abonadoned. The present 5 invention relates to improvements in cosmetic preparations.

A wide variety of cosmetic preparations are available, and the cosmetic industry is constantly striving to improve cosmetics from both functional and aesthetic standpoints.

A wide variety of cosmetic preparations are available, and the cosmetic industry is constantly striving to washing with soaps or other alkaline cleansing materials usually alters the normal acid mantle of the skin, use standpoints.

Accordingly, it is a principal object of this invention to provide improvements in cosmetic formulations.

It is a particular object of the invention to provide liquid and/or solid containing cosmetic preparations 15 which also contain particulate solid material in a form desired for application to the skin.

The pesent invention involves the discovery that oat flour of a defined particle size can be advantageously incorporated in cosmetic formulations to impart various desirable attributes such as, for example, absorbency, and to give a smooth feeling and look to the skin. The particulate oat flour possesses requisite adhesiveness so that it clings to the skin upon evaporation of volatile components of the cosmetic formulation.

The oat flour which has been found to be particularly useful in cosmetic preparations in accordance with this invention is a finely divided material having a particle size such that more than 98% passes through a 200 mesh screen (U.S. Sieve Series), and preferably at least 30 about 95% will pass through a 325 mesh screen. The flour is used in cosmetic formulations in amounts of from about 1 to 20% or more of the formulation by weight. This particulate oat flour can be characterized as forming colloidal dispersions in solvents and because 35 of this remains suspended in liquid vehicles for extended periods of time. This special oat flour is obtained by grinding oat flakes in conventional manner followed by air classification to obtin the desired particulate material. On a dry basis this oat flour is rela- 40 tively high in starch content (generally >70%) and lipid content (generally 7.6%) and relatively low in gum, ash (generally <2.5%) and fiber (generally <0.6%) and has a protein content generally of about 16% or less with the protein not being substantially 45 disrupted as would be the case if the flour were obtained by repeated grinding, screening or bolting oper-

The special oat flour can be used advantageously in a very broad range of cosmetic preparations. The oat 50 flour exhibits compatibility with the ionic and nonionic materials usually employed for emulsification purposes, it disperses readily in a variety of liquid solvents and undergoes hydration in water to which it imparts increases in apparent viscosity. In emulsion systems 55 containing a quantity of oil, the flour poses no processing problems, and results in cosmetic preparations which are eminently satisfactory from a cosmetic standpoint. The special oat flour can be successfully incorporated into such cosmetic preparations as hand 60 lotions and creams to create an aesthetically elegant system possessing the conditioning effects of protein and the emollient and moisturizing properties of hydrophobic lipid materials. The oat flour can be directly incorporated into the aqueous phase of such systems 65 prior to any heating operation, if any is required.

Moisturizing creams and lotions can be formulated with the oat flour, which functions along with other lubricants and emollients to impart a soft, smooth residual feel to the skin. Night creams and lotions can be compounded with the special oat flour. These systems can be formulated to achieve pH values which approximate those of normal skin. Since the oat flour is compatible with various ingredients of cosmetic formultions, it is possible to design products having pH values of approximately 5.5 (approximate skin pH). Since washing with soaps or other alkaline cleansing materials usually alters the normal acid mantle of the skin, use of formulations designed to approximate the normal skin pH can help soothe a rough, dry, chapped epidermis. The physical presence of oat flour on the skin after evaporation of relatively volatile formulation ingredients, such as water or alcohols, provides a highly desirable skin feel.

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The use of oat flour in under-makeup moisturizing creams and lotions can provide these products with not only the desirable attributes of moisturizing, but the flour helps makeup of various types adhere to the surface of the skin. Since oat flour contains whole protein, which is a polymer-like material, it is postulated that this desirable attribute relates to this as well as other constituents in the flour. This means a reduced necessity for makeup to be reapplied during the course of the day. Furthermore, the flour, by virtue of its oil and water adsorption characteristics, helps keep the makeup from streaking or discoloring due to perspiration or oils which are found on the surface of the epidermal layer.

For the most part, cleansing lotions and creams are emulsion systems containing a quantity of oils which vary between 15 and 50% by weight. These systems are designed to remove many cosmetic preparations, such as lipstick, facial makeup and eye makeup, by virtue of solvent and emulsifying mechanisms. In some instances products are formulated so that they can be removed from the face after the cleansing operation by water. In other cases, these formulations must be tissued off after they have been used to remove various cosmetics. In any case, they provide a cleansing function which varies from that imparted by soap. These systems can be designed to approximate the pH of the normal epidermis, unlike most soaps which tend to be somewhat alkaline in response. Furthermore, these lotions and creams are less prone to emulsify and remove lipids normally found on the surface of the epidermal layer, thus defatting and possibly making the skin more prone to irritation.

Oat flour can be incorporated into cleansing lotions and creams not only to impart a skin conditioning effect by virtue of its protein content, but it offers moisturizing properties due to the presence of lipids. Cleansing creams and lotions not only offer bland effective removal of "make-ups," environmental residue, such as dust and dirt, but they offer an excellent method of lubricating and moisturizing dry skin. Oat flour can be incorporated into cleansing creams and lotions for the individual who finds this method of cleaning more acceptable than soap.

Oat flour in anhydrous bath oils enhances the positive attributes of lubricating, moisturizing and emolliency related to the oils, such as mineral oil, lanolin derivatives or fatty acids used in these products. Furthermore, the dermatological attributes inherent in the oat flour due to the protein and lipid content further supplements the effect of the anhydrous bath oil.

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Addition of this special oat flour, due to its emollient characteristics, aids in relieving skin irritation which may develop while not affecting the foam characteristic of the bath oils.

Massage lotions and creams can be designed to em- '5 body a number of useful attributes if oat flour is used as one of the formulation ingredients. The system can be designed so that the normal epidermal acid mantle is approximated. This can be achieved by using formulation ingredients, such as nonionic emulsifying agents, 10 which will permit the inclusion of substances used to maintain a hydrogen ion concentration relted to a pH of about 5.5. The use of oat flour in situations requiring this pH does not cause any formulation related compatibility problems.

Oat flour can also contribute to the stability of these emulsions by virtue of effect on the apparent viscosity of these systems as well as solubility characteristics. Oat flour appears to have hydrophilic (water loving) as well as lipophilic groups which are postulated to give 20 the flour value as an emulsifier. Obviously, the conditioning effects of protein can serve a role in enhancing the functional characteristics of massage related products. The presence of fat in the flour offers moisturizing effects.

The use of protein in shampoos and the marketing success of these products is well known. However, the so-called protein used in these products are usually hydrolyzed collagen which contains amino acids, polypeptides and other protein residues. In the case of oat 30 flour, the protein found in this material is unhydrolyzed and therefore whole. Oat flour contains lipids which is also true of the surface of the scalp. These lipids help impart a healthy luster to the hair fiber. Furthermore, they can lubricate the cuticle layer of the fiber so that 35 these cells will easily move past the cells from adjacent fibers, thus facilitating combing. Oat flour can be incorporated into shampoos without adversely affecting foam characteristics.

and liquids. In the case of liquids, these can be low to moderate in apparent viscosity. The oat flour is suitable for use in any of these products, however, the method of incorporating the material will vary. In the case of flour can be incorporated most simply by making an aqueous dispersion of the flour.

In the case of hair conditioners, the use of the oat flour is advantageous by virture of its protein and lipid ment, for those individuals whose hair has been damaged through the use of hair dyes, hair waving formulations, hot combs, tints and other procedures normally associated with damage to the cuticle or protein of the ifest itself as unsightly split ends, while damage to the protein of the fiber, being more serious, can manifest itself as hair breakage and loss. Treatments containing proteins and other lipid conditioners are often used in Usually a conditioner use is a palliative measure in that the problem is not usually corrected, but the fiber through the use of conditioning products continues to grow producing new undamaged fiber. Some investigasigned to measure the tensile strength of fibers, that hair conditioners containing protein can increase the strength of individual fibers. From an aesthetic stand-

point, the use of conditioners containing protein as well as substantiative agents such as specific cationic materials, can leave the hair more lusterous, manageable, softer and sometimes thicker appearing. The use of oat flour in formulas of this type provides whole protein derived from a "natural" source as well as lipids.

Hair sprays and setting aids contain for the most part high polymers as hair "holding" ingredients. Formulas containing these materials are designed by the formulator to offer various holding characteristics which will affect the hair by imparting a relatively stiff to soft natural curl. It is possible through the incorporation of various ingredients, such as plasticizers and neutralizing agents, in those systems containing carboxy func-15 tional group resins, to alter the firmness of the set while maintaining holding characteristics under adverse environmental conditions, such as high humidity. The use of oat flour as a resin modifier offers the formulator a material in hydroalcoholic systems which contains protein which serves to condition the hair as well as lipids which can help impart sheen. The natural origin of the flour, as well as its protein content, make it particularly well suited for products of this type.

Face masks are frequently used to help treat various undesirable epidermal related conditions. They can be used in the treatment of oily skin to impart lipid adsorbent effect. They are sometimes used to help suppress wrinkles by embodying an astringent effect. They are sometimes used to treat acne and other concomitant adolescent or hyperactive sebaceous gland related problems by incorporating antibacterial agents as well as auxiliary astringents such as aluminum phenolsulfonate. In addition to absorbing excess oils, this naturally derived flour with its protein content makes it particularly well suited in products of this type.

Cleansing scrubs vary widely in their form and functions. The scrub can take the form of a moderately viscous liquid containing a quantity of synthetic surface active material which is used to thoroughly cleanse the Shampoos can be formulated in the form of creams 40 skin. The cleansing effect in this case is due to the colloidal character, wetting emulsifying and dispersing effect of the surface active material. This type of product is suitable for "oily skin" but may cause epidermal irritation in some individuals. The use of oat flour in liquid shampoos of low to moderate viscosity, the oat 45 scrubs of this type can help reduce the epidermal defatting and possible concomitant irritation without sacrificing cleansing effectiveness. These scrubs can also contain various antibacterials, such as Hexachlorophene, for the purpose of eliminating various organisms content. Hair conditioners are normally used as a treat- 50 found on the surface of the skin. The use of these antibacterial agents can produce a source of additional epidermal irritation which is reduced through the inclusion of oat flour.

Cleansing scrubs can also take the form of dispersion hair fiber. Injury to the cuticle can and often does man- 55 of various insoluble solid materials such as almond meal in polyhydric alcohols such as glycerine or propylene glycol. These not only offer solvent (glycol) related cleaning, but the solid insoluble matter acts to gently massage the skin as well as enhance the cleansing proan attempt to obviate these undesirable conditions. 60 cess. The inclusion of oat flour in formulas based on the dispersion of various insoluble solid materials in polyhydric alcohols provides product attributes related to the protein and lipid content of the flour. The flour will assist in the skin cleansing operation by means of the tors have suggested, through the use of devices de- 65 residue removal effect created by massaging with the glycol dispersed oat flour.

Skin fresheners are, as the name implies, used to produce a refreshing and cooling sensation after a bath

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or shower or during the course of the day. Skin fresheners can function to assist in the removal of makeup by virtue of theirsolvent attributes in which capacity they also impart a cooling sensation and sometimes a skin tightening effect. Fresheners or toiletries such as after 5 shave lotions can also be used as vehicles for the application of fragrance, deodorant, astringent and lubricating characteristics to a number of areas of the body, hands and face. They can be applied in conjuction with daily personal care routines, such as bathing or shower- 10 ing. They can also be used during the course of the day to impart the attributes mentioned, as well as a cooling and refreshing effect.

It has heretofore been recognized that it would be highly desirable to incorporate talcum powder into skin 15 freshening compositions which involve a liquid vehicle, such as those containing alcohol or alcohol and water.

perse these materials so that when the freshener is used, the powder related ingredients will be unevenly applied. A non-uniform layer of the powder related materials is deposited and white areas of high concentrations are visible. Obviously, the aesthetics of such a situation are unacceptable. The use of special oat flour in products of this type enhances the functional attributes of the formulation, not only because of the protein and lipids therein, but also because of the smooth, velvety residual skin characteristics imparted after the solvents, such as water and alcohol, have evaporated.

The following numbered examples illustrate representative cosmetic formulations embodying the discovery of the present invention, their preparation and attributes. The special oat flour employed in these examples is the particulate oat flour as described heretofore.

EXAMPLE 1

| | | <u> </u> |
|--|---------------------------|--|
| PIGMENTED SYSTEMS SKIN TINT | CONDI ANION UNDER M | BUTES: MOISTURIZING FITONING OIL/WATER BIC SYSTEMS FOR USE AKEUP TO IMPART MORE FURAL SKIN TONE. |
| INGREDIENT | | % W/W |
| I. Myvacet type 9-40 2. Stearic Acid (triple pressed) 3. Glyceryl Monostearate (non self emulsifiable) 4. Lanolin (cosmetic grade) 5. Mineral Oil (65/75 Saybolt) 6. Propylparaben 7. Methylparaben 8. Special Oat Flour 9. Deionized Water 10. Propylene Glycol 11. Titanium Dioxide 12. Red No. 2513 13. Uitra Blue 3585 14. Triethanolamine 15. Dowicil 200 16. Perfume | QS | 0.25 3.5 1.7 2.0 8.0 0.1 1.5 100.00 3.0 2.0 0.9 0.2 1.0 |

This is because talcum powder absorbs moisture and leaves the skin soft and smooth to the touch.

Heretofore, attempts to incorporate talcum or related materials have met with serious formulation difficulties. Incorporation of talcum and related ingredients, such as magnesium silicate, calcium carbonate, tems usually result in sedimentation of these solids because of their poor hydration characteristics in the suspending vehicle. Even by using the so-called suspending or dispersing agents, such as high polymers or surface active materials, it is difficult to uniformly dis-

. COMPOUNDING PROCEDURE

Weigh No. 1 - No. 6 and heat, 70°-73° C., while stirring

continuously.

Weigh No. 7 - No. 10 and heat to 70°-73° C.; add this to the heated oil.

magnesium carbonte and/or zinc stearate in such sys- 45 Phase components (both phases should be at 70°-73°

Add No. 11, No. 12 and No. 13 and mix until uniformly dispersed.

Add No. 14, cool to 35°-40° C. and add No. 15 and No. 16. Fill at 25°-30° C.

| PIGMENTED SYSTEMS SKIN TINT | CONI ANIONI SYSTEM I | BUTES: MOISTURIZING DITONING OIL/WATER C/NONIONIC EMULSION FOR USE UNDER MAKEUP RT MORE NATURAL SKIN TONE. |
|--|----------------------------|---|
| INGREDIENT | | % W/W |
| 1. Lantrol 2. Stearic Acid (triple pressed) 3. Polawax 4. Mineral Oil (65/75 Saybolt) 5. Propylparaben 6. Methylparaben 7. Special Oat Flour 8. Deionized Water 9. Propylene Olycol 10. Titanium Dioxide 11. Lo Micron Pink No. 2511 12. Yellow No. 2576 13. Red No. 2513 14. Dowied 200 | QS | 0.3 3.25 1.5 6.0 0.10 0.10 2.0 100.00 4.0 2.0 0.7 0.3 0.1 |

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EXAMPLE 2-continued

| PIGMENTED SYSTEMS SKIN TINT | ATTRIBUTES: MOISTURIZING CONDITONING OIL/WATER ANIONIC/NONIONIC EMULSION SYSTEM FOR USE UNDER MAKEUP TO IMPART MORE NATURAL SKIN TONE |
|------------------------------------|--|
| INGREDIENT | % W/W |
| 15. Perfume 16. Triethanolamine | QS 1.0 |

COMPOUNDING PROCEDURE

Weigh the oil phase No. 1 - No. 5; commence stirring and heating.

Heat to 70°-73° C. Weigh No. 6, No. 7, No. 8 and No. 9 and heat while stirring to 70°-73° C. Add the "aqueous" phase to the oil phase. Continue stirring and add No. 10, No. 11, No. 12 and No. 13.

Stir until a uniform dispersion results. Add No. 16. 20 and add No. 11 and Cool to 35°-40° C. Add No. 14 and No. 15. Fill at 25°-30° C.

COMPOUNDING PROCEDURE

Weigh phase A(No. 1 - No. 10) and begin heating and stirring. Heat to approximately 80° C. and mix until all waxes have melted. Prepare part B several hours in advance by adding No. 1 - No. 3 to No. 4 and processing by means of a roller will. Cool part A to 70°-73° C. and add No. 11 and part B (No. 12). Mix thoroughly

EXAMPLE 3

| | EAAM | PLE 3 | |
|----------|---|-----------|--|
| | PIGMENTED SYSTEMS LIPSTICK | FORMLY, | TES: APPLIES UNI- EMOLLIENT AND TNG GOOD "SLIP". |
| | INGREDIENT | | % W/W |
| A | 1. Candelila Wax 2. Carnauba Wax 3. Caresin Wax 4. Emerwax 4226-0 5. Cetiol V 6. Mineral Oil (65/75 Saybolt) 7. Beeswax 8. Lanolin (Cosmetic Grade) 9. Amerlate P 10. Viscolan 11. Special Oat Flour 12. Pigments | QS | 5.0 2.0 1.5 1.5 4.0 100.00 8.0 10.0 10.0 5.0 2.0 47.0 |
| | PIGMENT FORMULA INGREDIENT | PARTS B | Y WEIGHT |
| В | Titanium Dioxide D&C Red No. 21 | | .0 25 |
| | 3. D&C Red No. 7 4. Castor Oil | 1. 40. | .5 25 |

| EX | AMPLE 4 | • |
|---|--------------------|--|
| PIGMENTED SYSTEMS LIPSTICK | ATTRIBU LUBRICT | TES: EXCELLENT SLIP TY, GOOD COVERAGE |
| INGREDIENT | | % W/W |
| Candelia Wax Carnauba Wax Ozocerite Emerwax 4266-0 Cetiol V Mineral Oil (65/75 Saybolt) | • | 5.00 2.00 1.50 1.50 4.00 5.00 |
| A 7. Beeswax 8. Lanolin (Cosmetic Grade) 9. Castor Oil 10. Special Oat Flour 11. Color Pigments | QS | 8.00 10.00 100.00 2.00 47.00 |
| PIGMENT FORMULA | | |
| INGREDIENT | PARTS E | Y WEIGHT |
| Titanium Dioxide D&C Red No. 19 B | | .00 .25 |
| 3. D&C Red No. 21 | f. | .50 |

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EXAMPLE 4-continued

4. Castor Oil 35.25

COMPOUNDING PROCEDURE

Weigh phase A (No. 1 - No. 9) and begin heating and stirring. Heat to approximatly 80° C. and mix until all

pigments No. 16, No. 17, No. 18 and No. 19. Mix until the pigment is homogeneously dispersed. Add No. 10. Cool to 35°-40° C. and add No. 12 and No. 15. Fill at 25°-30° C.

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EXAMPLE 6

| PIGMENTED SYSTEMS EYE SHADOW | ATTRIBUTES: UNIFORM COVERA EMOLLIENT ANIONIC OIL/WAT EMULSION, GOOD ADHESION | ER |
|---|--|----|
| INGREDIENT | % W/W | |
| 1. Mineral Oil (65/75 Saybolt) | 8.0 | |
| 2. Ameriate P | 2.0 | |
| 3. Stearic Acid (Triple pressed) | 4.0 | |
| 4. Glyceryl Monostearate (non self emulsifying) | 5.0 | |
| 5. Cetyl Alcohol | 2.0 | |
| 6. Cetiol V | 5.0 | |
| 7. Propylparaben | 0.10 | |
| 8. Methylparaben | 0.10 | |
| 9. Special Oat Flour | 1.0 | |
| 10. Triethanolamine | 1.0 | |
| 11. Propylene Glycol | 5.0 | |
| 12. Dowicil 200 | 0.10 | |
| 13. Deionized Water | QS 100.00 | |
| | | |
| PIGMENTS | | |
| Chromalite Dark Blue | 3.5 | |
| A 2. Chromalite Magenta | 2.0 | |
| 3. Pearl Glow | 5.0 | |

waxes have melted. Prepare part B several hours in advance by adding No. 1 - No. 3 to the castor oil and .35 processing with a roller mill. Cool part A to 70°-73° C. and add No. 10 and part B (No. 11). Mix thoroughly and pour into molds.

COMPOUNDING PROCEDURE

Weigh the "oil" phase ingredients (No. 1 - No. 7) begin heating and stirring. Heat to 70°-73° C. Weigh No. 13, No. 11, No. 9 and No. 8 into another container

EXAMPLE 5

| PIGMENTED SYSTEMS MAKEUP CREAM | | <u>EN</u> | OOD COV | ES: MOISTURIZING, ERAGE OIL/WATER INIONIC IN NATURE |
|--|---------------|-----------|---------------------------------------|--|
| INGREDIENT | | 12 1 3, | ; | % W/W |
| 1. Avacado Oil 2. Lanolin (Cognetic Grade) 3. Stearic Acid (triple pressed) 4. Glyceryl Monostearate (non sell 5. Stearyl Alcohol 6. Mineral Oil (65/75 Saybolt) 7. Ceriol V | 「emulsifying) | .,, | | 4.0 2.00 4.00 5.00 2.00 4.00 5.00 |
| 8. Propylparaben 9. Methylparaben 10. Triethanolamine 11. Propylene Glycol 12. Dowicil 200 13. Special Oat Flour 14. Deionized Water 15. Perfume | : .5 | QS | · · · · · · · · · · · · · · · · · · · | 0.10 0.10 1.00 5.00 0.10 2.00 100.00 QS |
| 16. Titanium Dioxide17. Lo Micron Brown 259318. Lo Micron Pink 251119. Lo Micron Yellow 2576 | | ***** | | 3.50 1.30 0.30 0.20 |

COMPOUNDING PROCEDURE

Weigh the "oil" phase (ingredients No. I - No. 8) 65 begin heating and stirring. Weigh No. 13, No. 14, No. 9 and No. 11 and begin heating and stirring. Add the aqueous phase to the oil phase. Continue stirring, Add

and begin stirring and heating. Heat to 70°-73° C. Add the aqueous phase components which are at 70°-73° C. to the oil phase component. Add part A and mix until the pigments are uniformly blended. Add No. 10 and cool to 35°-40° C. at which temperature add No. 12. Fill at 25°-30° C.

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EXAMPLE 7

| SKIN TREATMENT RELATED FORMULATIONS FACIAL SCRUB | TIONING | TES: SOLVENT CLEANING T, ABSORBENT, CONDI- T, MASSAGE ATTRIBUTE INSOLUBLE MATERIALS. |
|--|---------|---|
| INCREDIENT | • | % W/W |
| Propylene Glycol | | 17.500 |
| 2. Sorbitol | | 17.500 |
| 3. Methylparaben | | 0.100. |
| 4. Special Oat Flour | | 15.000 |
| 5. Zinc Oxide | | 10.000 |
| 6. Talc | | 20.000 |
| 7. Sorbic Acid | | 0.100 |
| 8. Formaldehyde Solution | | 0.075 |
| 9. Deionized Water | OS | 100.00 |
| 10. Perfume | •- | QS |
| 11. Color | | Ģš |

COMPOUNDING PROCEDURE

Weigh in order No. 1 - No. 10 while stirring continuously. Mix for about 1.5 hours after all ingredients have been added and continue mixing while filling.

COMPOUNDING PROCEDURE

Weigh No. 1, No. 2, No. 3 and No. 6 into a container and commence stirring. Add No. 4 and No. 5 and stir until a smooth homogeneous paste results.

EXAMPLE 9

| SKIN TREATMENT RELATED FORMULATIONS PEEL OFF MASK | ATTRIBUTES: ASTRINGENT, CONDITIONING SOFTENS AND SMOOTHS THE SKIN, HELPS REDUCE THE APPEARANCE OF WRINKLES. | |
|--|---|--|
| INGREDIENT | | % W/W |
| Special Oat Flour Gelvatol 3/90 Deionized Water Glycerine Resyn 2260 Ethyl Alcohol SDA No. 40 2-Amino-2-Methyl-1,3-Propanediol Color Perfume Perfume | · QS | 5.00 10.00 100.00 1.00 5.00 16.00 0.02 QS |

EXAMPLE 8

| SKIN TREATMENT RELATED FORMULATIONS MUD PACK | | |
|--|----|---------------------------|
| INGREDIENT | | % W/W |
| Sorbitol Deionized Water Methylparaben | QS | 5.000 100.000 0.100 |

COMPOUNDING PROCEDURE

Weigh No. 3 and add while stirring continuously No. 1 and No. 2. Heat to 70°-73° C., begin cooling after mixing for 15 minutes at this temperature. Continue stirring and add No. 4 and No. 5 at 50°-54° C. and No.6. Continue stirring and cooling and add No. 7, No. 8 and No. 9 at 25°-30° C.

EXAMPLE 10

| SKIN TREATMENT RELATED FORMULATIONS FACE AND BODY SHAMPOO | ATTRIBUTES: CONDITIONING EMULSIFIES AND DISPERSES UNDESIRABLE EPIDERMAL MATERIALS SUCH AS MAKEUP DUST AND DIRT, GOOD FOAMIN CHARACTERISTICS | | |
|---|--|---------------|--|
| INGREDIENT | | % W/W | |
| 1. Standapol SH-100 | ······································ | 50.00 | |
| Standamid SD Deionized Water | os | 4.00 100.0 | |
| 4. Special Oat Flour | ŲS. | 1.00 | |
| 5. Propylene Glycol | | 3.00 | |
| 6. Perfume | | QS | |
| 7. Color | | QS | |
| 8. Dowicil 200 | | 0.10 | |

| 4. Fullers Earth | 30,000 | |
|----------------------|--------|----|
| 5. Special Ont Flour | 5.000 | 65 |
| 6. Dowieil 200 | 0.075 | |

COMPOUNDING PROCEDURE

Weight No. 1 - No. 5 into a tank, begin heating and stirring. Heat to 60°-63° C. while stirring carefully to

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prevent air entrapment. Stir until the resultant dispersion is uniform. Cool to 35°-40° C. and add No. 8. Cool to 25°-30° C. and add No. 6 and No. 7.

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EXAMPLE 12-continued

SKIN CARE ATTRIBUTES: ANIONIC, HAND AND BODY LOTION MOISTURIZING, NON-GREASY

EXAMPLE 11 ATTRIBUTES: ASTRINGENT

| SKIN TREATMENT RELATED FORMULATIONS FACIAL MASK | CONDITIONING PRODUCES A COOLING SENSATION WHEN APPLIED. WASHES OFF EASILY WITH WATER. | |
|---|---|--|
| INGREDIENT | | % W/W |
| 1. Deionized Water 2. Veegum 3. Special Oat Flour 4. Methylparaben 5. Dowicil 200 6. Ethyl Alcohol (SDA No. 40) 7. Color 8. Perfume | QS | 100.00 10.00 4.00 0.10 0.10 18.00 QS |

COMPOUNDING PROCEDURE

Weigh No. 1 and begin stirring. Add No. 2 and mix until the resultant dispersion is smooth and lump free. Add No. 3, No. 4, No. 5, No. 6, No. 7 and No. 8. Continue mixing until the dispersion is smooth.

EXAMPLE 12

| SKIN CARE | ATTRIBUTES: ANIONIC, |
|--|--------------------------|
| HAND AND BODY LOTION | MOISTURIZING, NON-GREASY |
| INGREDIENT | % W/W |
| Stearic Acid Cetyl Alcohol Mineral Oil (65/75 Saybolt) | 3.00 0.50 7.00 |

| 20 | INGREDIENT | % W/W |
|----|------------|-----------|
| 20 | 12. Color | QS |

COMPOUNDING PROCEDURE

Weigh ingredents Nos. 1, 2, 3, 4 and 5 and heat while stirring to approximately 72° C. In another container weigh No. 6, No. 7, No. 8 and No. 9 and heat while stirring to 72° C. Add the water "phase" to the oil phase and cool, while stirring, to about 40° C. at which temperature No. 10, No. 11 and No. 12 should be added.

EXAMPLE 13

| SKIN CARE HAND AND BODY CREAM | ATTRIBUTES: ANIONIC, MOISTURIZING, NON-GREASY. CAN BE USED FOR MASSAGE PURPOSES. |
|--|---|
| INGREDIENT | % W/W |
| Stearic Acid (Triple pressed) Ernerwax 4266D Fluid E370 Mineral Oil (65/75 Saybolt) Propylparaben Methylparaben Deionized Water Dowicil 200 Special Oat Flour Tiethanolamine Perfume | 4.00 4.00 5.00 5.00 0.10 0.10 0.10 0.10 1.00 1.0 |

| 4. Methylparaben | | 0.10 |
|----------------------|----|--------|
| 5. Propylparaben | | 0.10 |
| 6. Deionized Water | QS | 100.00 |
| 7. Special Oat Flour | | 1.00 |
| 8. Triethanolamine | | 1.00 |
| Propylene Glycol | | 5.00 |
| 10. Dowicil 200 | | 0.10 |
| 11. Perfume | | QS |

COMPOUNDING PROCEDURE

Weigh ingredients No. 1 - No. 6 into a container and heat while stirring, to about 72° C. Weigh No. 7, No. 9 and No. 10 into a separate contianer and heat these while stirring to 72° C. Add the water phase components to the oil phase and cool to about 40° C. Add No. 8 and No. 11. Fill at 25°-30° C.

| SKIN CARE HAND AND BODY LOTION | MOSTU | BUTES: NONIONIC, RIZING EMOLLIENT I-GREASY. pH OF ROXIMATELY 7. | _ |
|--|-------|--|---|
| INGREDIENT | | % W/W | |
| Promulgen Mineral Oil (65/75 Saybolt) Cetyl Alcohol Propylparaben Methylparaben Deionized Water Special Oat Flour Propylene Glycol | QS | 4.00 8.00 1.50 0.10 0.10 100.00 1.00 5.00 | - |

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EXAMPLE 14-continued

| SKIN CARE HAND AND BODY LOTION | ATTRIBUTES: NONIONIC, MOSTURIZING EMOLLIENT NON-GREASY. pH OF APPROXIMATELY 7. |
|--|---|
| INGREDIENT | % W/W |
| 9. Dowicil 200 10. Perfume 11. Color | 0.10 QS QS |

COMPOUNDING PROCEDURE

Weigh ingredients No. 1 - No. 4 into a container and heat to 70°-73° C. while stirring continuously. In another container weigh No. 5, No. 6, No. 7 and No. 8; commence heating while stirring continuously. Heat to

COMPOUNDING PROCEDURE

Heat No. 1 to approximately 63° C. while stirring continuously, add No. 4, No. 6, No. 7, No. 8 and No. 2. Continue stirring and cool the batch to approximately 40° C. and add No. 5, No. 9, No. 10 and No. 11.

EXAMPLE 16

| SKIN CARE CLEANING CREAM | EXCELLE | UTES: CONDITIONING, RIZING, LUBRICATING. ENT MAKEUP REMOVAL IARACTERISTICS. |
|--|---------|---|
| INGREDIENT | | % W/W |
| 1. Becswax (USP) 2. Lanolin (Cosmetic Grade) 3. Mineral Oil (65/75 Saybolt) 4. Glyceryl Monostearate (self emulsifying) 5. Polawax 6. Deionizzd Water 7. Borax 8. Methylparaben 9. Perfune 10. Color 11. Special Oat Flour | QS | 14.00 10.00 40.00 1.25 0.50 100.00 1.30 0.10 QS QS 1.50 |

70°-73° C. and then add this emulsion phase (water phase) to the oil phase which should also be at a temperature of 70°-73° C. Stirring should be undertaken when joining the two phases with a high shear mixing apparatus.

COMPOUNDING PROCEDURE

Weigh ingredients No. 1, No. 2, No. 3, No. 4 and No. 5 into a container and heat while stirring to approximately 72° C. Weigh ingredients No. 6, No. 7 and No.

EXAMPLE 15

| SKIN CARE SKIN FRESHENER | SKIN | TES: COOLING, IMPARTS CONDITONING AND STURIZING EFFECTS. |
|---|------|---|
| INGREDIENT | | % W/W |
| Special Oat Flour (2% Dispersion in Deionized Water) Carbopol 940 (2% Dispersion in Deionized Water) Triethanolamine Allantoin Dowicil 200 Methylparaben Propylene Glycol Deionized Water Perfume | QS | 50.00 7.50 0.20 0.10 0.10 0.10 3.00 100.00 |
| 10. Color 11. Alcohol SDA No. 40 | | QS QS 25.00 |

8 into a container and heat to 72° C. while stirring. At 72° C. and No. 11 and add the water phase of the emulsion to the oil phase while stirring. Cool to about 40° C.; perfame and color. Fill at 25°-30° C.

| SKIN CARE MOISTURIZING LOTION | ATTRIBUTES: EMOLLIENT LUBRICATING, APPROXIMATELY NEUTRAL pH, DESIRABLE NON- GREASY "FEEL", |
|----------------------------------|---|
| INGREDIENT | % W/W |
| Polawax Stearyl Alcohol | 2.25 2.50 |

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EXAMPLE 17-continued

| SKIN CARE MOISTURIZING LOTION | NEUTRAL pH, DESIRABLE NON- GREASY "FEEL". |
|---|---|
| INGREDIENT | % W/W |
| 3. Mineral Oil (65/75 Saybolt) 4. Cetiol V 5. Methylparaben 6. Propylparaben 7. Deionized Water 8. Special Oat Flour 9. Glycerine 10. Carbopol, 940 11. Triethanolamine 12. Dowicil 200 13. Color 14. Perfume | 12.00 2.00 0.10 0.10 100.00 2.00 5.00 0.10 |

COMPOUNDING PROCEDURE

COMPOUNDING PROCEDURE

Weigh ingredients No. 1 - No. 6 and commence stirring while heating to about 72° C. In a separate container add No. 10 to No. 7 while mixing continuously, then weigh and add No. 8 and No. 9. Heat the water 25 phase while stirring continuously to about 72° C. and add to the oil phase which is also at this temperature. Add No. 11 continue mixing and cool the batch to about 40° C. at which temperature add No. 12, No. 13 and No. 14. Fill at 25°-30° C.

Weigh No. 1 - No. 6 into a container and heat while stirring to about 72° C. In a separate container weigh No. 7 and start stirring while adding No. 9. Add No. 8 and No. 10. Continue stirring and heat the aqueous phase ingredients to about 72° C. Add the water phase which should be at a temperature of about 72° C. to the oil phase which should be at the same temperature. Cool to 40° C. and add No. 11 and No. 12 and No. 13. Fill at 25°-30° C.

EXAMPLE 18

ATTRIBUTES: EMOLLIENT LUBRICATING, APPROXIMATELY NEUTRAL pH, DESIRABLE AFTER "FEEL". SKIN CARE MOISTURIZING LOTION

| INGREDIENT | | % W/W | |
|-------------------------------|-------|---------|--|
| 1. Promulgen D | | 3.50 | |
| 2. Mineral Oil (65/75 Saybolt |) | 10.000 | |
| 3. Lanolin (Cosmetic Grade) | • | 1.000 | |
| 4. Cetiol V | | 5.000 | |
| 5. Propylparabene | | 0,100 | |
| 6. Methylparaben | * | 0.100 | |
| 7. Deionized Water | OS | 100,000 | |
| 8. Special Oat Flour | . ~~ | 00.1 | |
| 9. Carbopol 961 | | 0.075 | |
| 10. Propylene Glycol | | 5.00 | |
| 11. Dowicil 200 | | 0.100 | |
| 12. Perfume | | QS | |
| 13. Color | v , : | ÖŠ | |

| SKIN CARE MOISTURIZING LOTION | ATTRIBUTES: FOR DRY SKIN; NONIONIC, LUBRICATING PH OF APPROXIMATELY 7. | | |
|---|--|--------|--|
| INGREDIENT | % W/W | | |
| Petrolatum (White USP) | | 10.00 | |
| Mineral Oil (65/75 Saybolt) | | 18.00 | |
| 3. Myrj 52-5 | | 3.00 | |
| v 4: Lanolin (Cosmetic Grade) | | 0.75 | |
| 5. Methylparaben | | 0.10 | |
| 6. Propylparaben | | 0.10 | |
| 7. Carbopol 934 | | 0.30 | |
| 8. Deionized Water | QS | 100.00 | |
| Special Oat Flour | | 1.00 | |
| 10. Triethanolamine | | 0.30 | |
| 11. Propylene Glycol | | 3.00 | |
| 12. Dowicil 200 | | 0.10 | |
| 13. Perfume | | OS | |
| 14. Color | | QS | |

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COMPOUNDING PROCEDURE

Weigh No. 1 - No. 6 into a container, commence

stirring, to 72° C. and at this temperature add this (aqueous emulsion phase) to the oil phase. Cool to 40° C., add No. 12, No. 13 and No. 14. Fill at 25°-30° C.

EXAMPLE 21

| SKIN CARE · MOISTURIZING CREAM | WATER E | BUTES: NONIONIC OIL/ MULSION, MOISTURIZING, (IMATELY NEUTRAL pH. |
|---|---------|--|
| INGREDIENT | | % W/W |
| Promulgen Stearyl Alcohol Mineral Oil (65/75 Saybolt) Cetiol V Propylparaben Methylparaben Deionized water Special Oat Flour Glycerine Carbopol 961 Dowicil 200 Color Perfume | QS. | 4.5 3.0 15.0 3.0 0.1 100.00 2.0 5.0 0.2 0.1 QS |

stirring and heating to 72° C. Weigh No. 8 into a separate container; commence stirring, and No. 7, No. 9 and No. 11. Heat the water phase ingredients to 72° C. and add these to the oil phase ingredients. Add No. 10, continue mixing, cool to 40° C. and add No. 12, No. 13 and No. 14. Fill at 25°-+° C.

COMPOUNDING PROCEDURE

Weigh ingredients No. 1 - No. 5 into a container; commence heating to about 72° C. while stirring continuously. In another container weigh No. 7 and No. 8, begin stirring, add No. 10, No. 6 and No. 9 and heat to

EXAMPLE 20

| SKIN CARE HAND AND BODY LOTIN | ATTRIBUTES: ANIONIC OIL/WATER EMULSION, MOISTURIZING, NON- GREASY, PLEASANT RESIDUAL CHARACTERISTICS. |
|--|--|
| INGREDIENT | % w/w , |
| 1: Stearic Acid (Triple pressed) 2: Stearyl Alcohol 3: Mineral Oil (65/75 Saybolt) 4: Methylparaben 5: Propylparaben 6: Isopropyl Palmitate 7: Lanolin (Cosmetic Grade) 8: Deionized Water 9: Special Oat Flour 10: Propylene Glycol 11: Triethanolamine 12: Dowieil 200 13: Perfume 14: Color | 3.00 0.50 5.00 0.10 0.10 1.0 1.0 1.0 1.0 2.00 5.00 1.00 0.10 QS |

COMPOUNDING PROCEDURE

Weight No. 1 - no. 7 and commence heating, while stirring, to about 72° C. Weigh No. 8 into another contaner and add No. 9 - No. 11; commence heating, while

about 72° C. Add the aqueous emulsion phase to the oil phase while stirring continuously. Cool to about 40° C. and add No. 11, No. 12 and NO. 13. Cool to 25°–30° C. and fill.

| SKIN CARE MOISTURIZING CREAM | EMULSI GREA | ITES: ANIONIC OIL/WATER ON, MOISTURIZING NON- ISY. CAN BE USED FOR IASSAGE PURPOSES. |
|---|----------------|---|
| INGREDIENT | | % W/W |
| 1. Stearic Acid (Triple pressed) 2. Stearyl Alcohol 3. Mineral Oil (65/75 Saybolt) 4. Propylparaben 5. Methylparaben 6. Deionized Water 7. Special Oat Flour 8. Propylene Glycol 9. Triethanolamine 10. Dowicil 200 11. Perfume 12. Color | Qs | 3.00 2.00 7.00 0.10 0.10 100.00 2.00 5.00 1.00 0.10 QS |

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COMPOUNDING PROCEDURE

Weigh No. 1, No. 2, No. 3 and No. 4 into a container; commence stirring and heat to 70° C. In another container weigh No. 5; No. 6, No. 7, No. 8 and No. 9; 5 commence stirring while heating to 70°-73° C. Cool to 40° C.; add No. 10, No. 11 and No. 12.

22 COMPOUNDING PROCEDURE

Add No. 4 to No. 3 and mix until homogeneous. Then add this and No. 4, No. 5 and No. 6 to No. 1. Continue mixing until completely homogeneous. Filling must be accomplished while the batch is stirred continuously.

EXAMPLE 23

| SKIN CARE NIGHT CREAM | ATTRIBUTES: MOISTURIZING, LUBRICATING, PROTECTIVE NONIONIC OIL/WATER EMULSION. | |
|--|--|--------|
| INGREDIENT | | % W/W |
| 1. Arlacel 165 | | 5.00 |
| 2. Cetyl Alcohol | | 10.00 |
| 3. Mineral Oil (65/75 Saybolt) | | 25.00 |
| 4. Propylparaben | | 0.10 |
| Silicone Fluid 200/350 Cenistokes (19) | | 0.50 |
| 6. Glycerine | | 5.00 |
| 7. Methylparaben | | 0.10 |
| 8. Special Oat Flour | | 1.50 |
| Deionized Water | OS | 100.00 |
| 10. Dowicil 200 | 45 | 0.10 |
| 11. Perfume | | QS |
| 12. Color | | ŎŠ. |

EXAMPLE 25

| SKIN CARE WASHABLE CLEANSING CREAM | ATTRIBUTES: OIL EMULSION: SOLV DISPERSION ANI CHARACTERISTIC EASILY WIT | ENT AS WELL AS DEMULSIFYING CS. WASHES OFF |
|--|---|---|
| INGREDIENT | | % W/W |
| 1. Stearic Acid (Triple pressed) 2. Lanolin (Cosmetic Grade) 3. Mineral Oil (65/75 Saybolt) 4. Methylparaben 5. Propylparaben 6. Cetyl Alcohol 7. Deionized Water 8. Special Oat Flour 9. Triethanolamine 10. Sipon EC-111 11. Perfume 12. Color | QS | 4.00 3.00 10.00 0.10 0.10 1.20 100.00 2.00 1.00 2.00 9.00 QS |

COMPOUNDING PROCEDURE

COMPOUNDING PROCEDURE

Heat the oil phase (No. 1 - No. 5) to 70°-73° C. while stirring. Heat the aqueous phase (No. 6 - No. 9) to 70°-73° C. while stirring add the aqueous to the oil phase; cool to about 40° C. and add No. 10, No. 11 and No. 12. Fill at 25°-30° C.

**Total Lactor of the distriction of the stirring and the aqueous to the oil phase; cool to about 40° C. and add No. 10, No. 11 and No. 12. Fill at 25°-30° C.

**Total Lactor of the stirring to 70°-73° C. In another container weigh the water phase (No. 7 - No. 10), begin heating, while stirring, to 70°-73° C. Add the aqueous phase which should be at this same temperature. Cool to 30° C. and add No. 11 and No. 12. Fill at 25°-30° C.

| SKIN CARE BATH OIL | ATTRIBUTES: CONDITIONING EFFECTS DUE TO PROTEIN CONTEN. OF OAT FLOUR, EMOLLIENT AND LUBRICATING, SPREADING CHARAC TERISTICS. MUST BE SHAKEN BEFORE USE. | |
|--------------------------------|---|--------|
| INGREDIENT | | % W/W |
| 1. Mineral Oil (65/75 Saybolt) | OS | 100.00 |
| Isopropyl Myristate | | 20.00 |
| 3. Brij 93 | · | 7,00 |
| 4. Perfume | About 2-4% | |
| 5. Special Oat Flour | | 10.00 |
| 6. Color | | QS |

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EXAMPLE 26

| SKIN CARE | WATER EMUL: LANOLIN DERI | NONIONIC OIL/ SION, CONTAINS VATIVES, LUBRI- NON "GREASY" |
|--|-----------------------------|---|
| INGREDIENT | | % W/W |
| 1. Amerchol L101 2. Promulgen 3. Stearyl Alcohol 4. Mineral Oil (65/75 Saybolt) 5. Propylparaben 6. Methylparaben 7. Deionized Water 8. Special Oat Flour 9. Glycerine 10. Dowicil 200 11. Perfume 12. Color | QS | 5.0 3.0 10.0 0.1 0.1 100.00 2.0 5.0 0.1 QS |

COMPOUNDING PROCEDURE

Weigh the "oil" phase (No. 1 - No. 5) into a con-

No. 5 and No. 6. Mix for about 15 minutes after No. 6 has been added. Cool to 40°-43° C. and add No. 7, No. 8, No. 9 and No. 10. Fill at 25°-30° C.

EXAMPLE 28

| SKIN CARE CLEANSING LOTION | EFFECT; ALSO E AND DISPERSIO FOR REMOVAL ENVIRON CONTAN | GOOD SOLVENT MULSIFICATION ON ATTRIBUTES OF MAKEUP OR IMENTAL MINANTS ST AND DIRT. |
|---|---|--|
| INGREDIENT | | % W/W |
| Promulgen Mineral Oil (65/75 Saybolt) Lanolin (Cosmetic Grade) Isopropyl Myristate Emcol E607S Carbitol Solvent Deionized Water Special Cat Flour Glycerine Methylparaben Propylparaben Dowiell 200 Ferfume | OS · | 2.50 20.00 1.00 5.00 0.25 0.75 100.00 2.00 5.00 0.10 0.10 |

tainer, start heating and mixing. Heat to 70°-73° C. Weigh the "water" phase into another container (No. 6 - No. 9) commence heating and stirring. Heat this phase to 70°-73° C. and add to the oil phase which 45 should be at the same temperature. Cool batch while stirring to 30° C. and add No. 10, No. 11 and No. 12. Fill at 25°-30° C.

COMPOUNDING PROCEDURE

Weight No. 1, No. 2, No. 3, No. 4, No. 5 and No. 11 into a container and begin heating and stirring. Heat to 70°-73° C. In another container weigh No. 7, No. 8, No. 9 and No. 10; begin heating and stirring. Heat to 70°-73° C. and add the "water" phase of the emulsion

EXAMPLE 27

| SKIN CARE BUBBLE BATH | ATTRIBUTES: HIGH VISCOSIT GOOD FOAM CONDITIONING | |
|---------------------------------|---|----------|
| INGREDIENT | | % W/W |
| I. Natrosol 250HR | | 0.500 |
| 2. Deionized Water | OS | 100.000 |
| 3. Special Oat Flour | •- | 2.000 |
| 4. Methylparaben | | 0.100 |
| Super-Amide L9A Maprofix NH | | 3,000 |
| 6. Maprofix NH | | 35,000 |
| 7. Formaldehyde Solution (USP) | | 0.075 |
| 8. Uvinuls DS49 | • | 0.075 |
| 9. Perfume | | |
| 10. Color | | OS OS |

COMPOUNDING PROCEDURE

Heat No. 2 70°-73° C.; commence stirring and add No. 1. Mix for about 15 minutes and add No. 3, NO. 4,

to the "oil" phase which should be at the same temper-65 ature (both should be at 70°-73° C.). After joining the phases the batch should be cooled to 35°-40° C. at which temperature add No. 12 and No. 13. Fill at 25°-30° C.

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EXAMPLE 29

| SKIN CARE CUTICLE CREAM | ATTRIBUTES: MO EMOLLIENT HAS N | ISTURIZING |
|--------------------------------|-----------------------------------|--------------|
| COTICOR CIANTIA | | TEO HOUE PAR |
| INGREDIENT · | | % W/W |
| 1. Polawax | | 7.50 |
| 2. Stearyl Alcohol | | 6.00 |
| 3. Lantrol | | |
| | | 2.00 |
| 4. Mineral Oil (65/75 Saybolt) | | 15.00 |
| 5. Cetici V | | 4.00 |
| 6. Isopropyl Palmitate | | 2.00 |
| 7 Propulnarahen | 1 4 A | ő.10 |
| | | |
| 8. Deionized Water | Q\$ | 100.00 |
| Methylparaben | ۱. نب | 0.10 |
| 10. Glycerine | | 5.00 |
| 11 Caraint Ont Flans | 7.84 | |
| 11. Special Oat Flour | • | 2.00 |
| 12. Dowicil 200 | | 0.10 |
| 12. Dowicil 200 | | 0.10 |

COMPOUNDING PROCEDURE

Weight the "oil" phase No. 1 - No. 7; begin heating and stirring. Heat to 70°-73° C. Weigh the "water" 20 phase No. 8 - No. 11 and begin heating and stirring. Heat to 70°-73° C. and add the water phase to the oil

to weigh No. 3, and add No. 6 and No. 7. Stir until these items dissolve and add this to the carbopol water dispersion. Add the remainder of the formulation ingredients while stirring continuously. Stir after the batch has been permitted to age for 12-15 hours and 50

EXAMPLE 31

| SKIN CARE BATH OIL | ATTRIBUTES: CONDITION LUBRICATING MOISTUR CAN BE PACKAGED IN T | ZINC |
|--|--|------|
| INGREDIENT | % W | //W |
| 1. Special Oat Flour 2. Cabosil M-5 3. Tween 80 | 5. 4. 8. | Ō |
| 4. Myvacet Type 9-40 5. Mineral Oil (65/75 Saybolt) 6. Isopropyl Myristate | QS 20. | 00 |
| 7. Perfume 8. Color | 5. Q Q | |

pahse. Both should be 70° – 73° C. Cool to 40° C. and add No. 12. Fill at 25° – 30° C.

COMPOUNDING PROCEDURE

EXAMPLE 30

| SKIN CARE FRESHENER WITH POWDER RELATED RESIDUAL CHARACTERISTICS | ATTRIBUTES: CONDITINING, COOLING, LEAVES POWDER-LIKE RESIDUE UPON SOLVENT EVAPORA- TION. |
|--|---|
| INGREDIENT | % W/W |
| 1. Carbopol 940 2. Deionized Water 3. Ethyl Alcohol SDA No. 40 4. Special Oat Flour 5. Triethanolamine 6. Methylparaben 7. Allantoin 8. Perfume 9. Color 10. Dowieil 200 | 0.20 50.00 15.00 3.00 0.20 0.10 0.10 QS QS QS |

COMPOUNDING PROCEDURE

Weight No. 2; commence stirring. Slowly add No. 1. When the carbopol has completely hydrated proceed

Weigh all ingredients with the exception of No. 2. Commence stirring. Add No. 2 and stir using a stirrer designed to impart high shearing stress (i.e., propeller type).

| SKIN CARE ASTRINGENT | ATTRIBUTES: CONDITION A | COOLING, HELPS ND MOISTURIZE |
|--|-------------------------|---------------------------------|
| INGREDIENT | | % W/W |
| 1. Deionized Water | | 60.00 |
| Laponite XLG Special Oat Flour | | 2.00 3.00 |
| 4. Chlorhydrol (50%) | | 3.00 |
| 5. Ethyl Alcohol (SDA No. 40) 6. Methylparaben | | 16.50 |
| 7. Deionized Water | QS | 0.10 100.00 |

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EXAMPLE 32-continued

| SKIN CARE ASTRINGENT | ATTRIBUTES: COOLING, HELPS CONDITION AND MOISTURIZE |
|-------------------------|--|
| INGREDIENT | % W/W |
| 8. Perfume | Qs |

COMPOUNDING PROCEDURE

10 .

COMPOUNDING PROCEDURE

Weigh No. 1 and add while stirring so to impart high shear stress No. 2. After No. 2 has completly dispersed and hydrated, add No. 3, No. 4, No. 5, No. 6, No. 7 and

Heat No. 1 - No. 7 to approximately 60° C. while stirring continuously. Cool to 40° C. and add No. 8, No. 9 and No. 10.

EXAMPLE 35

| HAIR CARE LAQUID SHAMPOO (PEARLESCENT IN APPEARANCE) | ATTRIBUTES: CONDITIONING, MANAGEABILIT IMPARTING | |
|--|---|--|
| INGREDIENT | % W/W | |
| 1. Standapol WA Special | 35.00 | |
| 2. Ninol 128 Extra | 5.00 | |
| 3. Ethylene glycol monostearate | 2.50 | |
| 4. Methylparaben | 0.10 | |
| 5. Citric Acid | 0.10 | |
| 6. Special Oat Flour Dispersion | | |
| (4% in deionized water) | 50.00 | |
| 7. Perfume | OS | |
| B. Formalin USP | 0.075 | |
| 9. Color | OS | |
| 10. Deionized Water | 100.00 | |

No. 8.

EXAMPLE 33

| SKIN CARE | ATTRIBUTES: LEAVES SMOOTI RESIDUAL FEEL, HELPS COND TION AND MOISTURIZE THE SKI % W/W | |
|-----------------------|--|--------|
| INGREDIENT | | |
| I. Talc | QS | 100.00 |
| 2. Magnesium stearate | | 2.5 |
| 3. Zinc Oxide | | 2.0 |
| 4. Special Oat Flour | | 3.0 |
| 5. Perfume | | QS |

COMPOUNDING PROCEDURE

COMPOUNDING PROCEDURE

Add No. 2 - No. 5 to No. 1 and blend until completely uniform.

Heat while continuously stirring No. 1 - No. 6 to approximately 80° C.; cool to approximately 40° C. and 50 add No. 7, No. 8, No. 10 and No. 9.

| HAIR CARE LIQUID SHAMPOO (TRANSLUCENT IN APPEARANCE) | ATTRIBUTES: CONDITIONIN | - |
|---|-------------------------|---|
| INGREDIENT | % W/W | |
| 1. Siponesy | 30.00 | |
| 2. Ninol 2012 Extra | 6.00 | |
| 3. Methylparaben | 0.10 | |
| 4. Versens Regular | 0.02 | |
| 5. Citric Acid (Anhydrous) | 0.20 | |
| 6. Special Oat Flour Dispersion (1% in deionized water) | 50.00 | |
| 7. Deionized Water | QS 100.00 | |
| 8. Formatin USP | 0.075 | |
| 9. Perfume | OS | |
| 10. Color | ŎŠ. | |

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EXAMPLE 36

| HAIR CARE GEL SHAMPOO (TRANSLUCENT IN APPEARANCE) | ATTRIBUTES: CONDITIONING, MANAGEABILITY IMPARTING. |
|--|--|
| INGREDIENT | % W/W |
| Maprofix TLS | 30.00 |
| 2. Ninol 128 Extra | 8.00 |
| 3. Natrosol 250HR | 1.00 |
| Special Oat Flour (2% dispersion | |
| in deionized water) | 50.00 |
| 5. Versene Regular | 0.05 |
| 6. Methylparaben | 0.10 |
| 7. Perfume | QS |
| 8. Color | OS |
| 9. Deionized Water | `- |
| 10. Formalin Solution USP | 0.075 |

COMPOUNDING PROCEDURE

 $_{20}$ which temperature No. 9, No. 10, No. 11 and No. 12 should be added.

EXAMPLE 38

| HAIR CARE CREAM SHAMPOO | ATTRIBUTES: CONDITIONING AND MANAGEABILITY IMPARTIN SMOOTH PASTE WITH EXCELLEN WATER DISPERSION CHARACTER ISTICS AND FOAM. | |
|---|--|----------------|
| INGREDIENT | % W/W | |
| 1. Stearic Acid (Triple pressed) | · | 1.000 |
| Sodium hydroxide USP Cetyl Alcohol (NF Grade) | | 1.000 2.000 |
| 4. Lanamine | | 5.000 |
| 5. Special Oat Flour | | 1.000 |
| 6. Deionized Water | QS | 000.001 |
| 7. Methylparaben | | 0.100 |
| 8. Standapol WAQ Special | | 60.000 |
| 9. Perfume | | QS |
| 10. Color | | QS |
| 11. Formalin Solution USP | | .075 |

Heat No. 4, while stirring, to approximately 70° C. and add No. 3 while stirring continuously. Cool to approximately 40° C. and add Nos. 1, 2, 5, 6, 7, 8, No.9 and 10.

COMPOUNDING PROCEDURE

Dissolve No. 2 in No. 6 while blending and heating No. 1, No. 3 and No. 4 to about 62° C. Add the sodium

EXAMPLE 37

| HAIR CARE GEL SHAMPOOL (PEARLESCENT IN APPEARANCE) | ATTRIBUTES: EXCELLENT FOAM CHARACTERISTICS. CONDITIONING IMPARTS LUSTER AND MANAGE- ABILITY. |
|--|---|
| INGREDIENT | % W/W |
| 1. Stepanol WA Special | 25.0 |
| 2. Steol 4N | 25.0 |
| 3. Ninol 128 Extra | 6.0 |
| 4. Methylparaben | 0.1 |
| 5. Propylparaben | 0.1 |
| 6. Ethylene glycol monostearate | 2.0 |
| 7. Deionized Water | OS 100.00 |
| 8. Special Oat Flour | 1.0 |
| 9. Citric Acid | QS to pH 7.0 |
| 10. Formaldehyde Solution USP | 0.075 |
| 11. Perfume | QS |
| 12. Colors | ŏš |

COMPOUNDING PROCEDURE

Weigh No. 1 - No. 8 into a container and heat, while stirring carefully to avoide aeration, to 70°-73° C. Mix for 15 minutes at 70°-73° C. and cool to 35°-40° C at

hydroxide solution to the No. 1, No. 3 and No. 4 mixture. Continue stirring and weigh No. 5 - No. 8, while 65 stirring, and add this to the heated emulsion. Continue mixing (avoid air entrapment) while permitting the batch to cool to 28° C. at which time add No. 9, No. 10 and No. 11.

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EXAMPLE 39

| | ATTRIBUTES: MAKES HAIR SOFT, LUSTEROS AND MANAGEABLE |
|--|--|
| HAIR CARE | WHILE IMPARTING CONDITIONING |
| CREAM RINSE WITH OAT FLOUR | ATTRIBUTES. |
| INGREDIENT | % W/W |
| I. Polawax | 1.0 |
| 2. Arquad 2HT75 | 2.0 |
| Cetyl Alcohol (N.F.) | .2.0 |
| 4. Ceralan | 0.5 |
| Propylparaben | 0.05 |
| Deionized Water | QS 100,00 |
| 7. Propylene Glycol | 2.0 |
| 8. Special Oat Flour | 2.0 |
| Methylparaben | 1.0 |
| 10. Perfume | QS |
| 1). Color | QS |

COMPOUNDING PROCEDURE

Heat No. 1 - No. 5 to about 72° C. while stirring continuously. In another container heat No. 6 - No. 9 to

ously. Add the aqueous phase to the oil phase, both should be at 70° - 73° C., while stirring continuously. Cool to 30° C. and add No. 10 and No. 11. Fill at 25° - 30° C.

EXAMPLE 41

| HAIR CARE HAIR CONDITIONING CREAM | EMULSIC | JTES: NONIONIC/CATIONIC ON, RAPID CONDITIONING, VG, IMPARTS HIGH LUSTER |
|--------------------------------------|---------|---|
| INGREDIENT | % W/W | |
| 1. Promulgen | | 4.00 |
| 2. Mineral Oil (65/75 Saybolt) | | 5.00 |
| 3. Cetiol V | | 3.00 |
| Grape seed oil | | 4.00 |
| 5. Stearyl Alcohol | | 4.00 |
| 6. Propylparaben | | 0.10 |
| Ammonyx No. 4 (22) | | 4.00 |
| 8. Propylene Glycol | | 5.00 |
| Deionized Water | OS | 100.00 |
| 10. Sorbic Acid | • | 0.20 |
| 11. Methylparaben | | 0.10 |
| 12. Special Oat Flour | | 2.00 |

about 72° C. Add the aqueous phase (No. 6 - No. 9) which should be at 72° C. to the oil phase No. 1 - No. 5. Cool the batch, while stirring continuously to 30° C. 45 and add No. 10 and No. 11. Fill at 25°-30° C.

COMPOUNDING PROCEDURE

Weigh No. 1, No. 2, No. 3, No. 4, No. 5 and No. 6 into a container, commence stirring and heating. Heat

EXAMPLE 40

| HAIR CARE HAIR CONDITIONER LOTION | ATTRIBUTES: SOFTENS AND CONDITIONS, WORKS IN ONE OF TWO MINUTES. |
|--------------------------------------|--|
| INGREDIENT | % W/W |
| 1. Polawax | 3,00 |
| 2. Stearyl Alcohol | 1,00 |
| 3. Emcol E607S | 1.00 |
| 4. Lanolin (Cosmetic Grade) | 0.25 |
| 5. Mineral Oil (65/75 Saybolt) | 2.00 |
| 6. Deionized Water | QS 100.00 |
| 7. Special Oat Flour | 2.00 |
| 8. Propylene Glycol | 2.00 |
| Methylparaben | . 0.10 |
| 10. Perfume | QS |
| 11. Color | Q S |

COMPOUNDING PROCEDURE

Heat the "oil phase" (No. 1 - No. 5) to about 72° C. while stirring continuously. Heat the aqueous phase (No. 6 - No. 9) to 70°-73° C. while stirring continu-

to 70°-73° C. Weigh No. 7, No. 8, No. 9, No. 10, No. 65 11 and No. 12 into another container, commence stirring and heating. Heat to 70°-73° C. and add to the (No. 1 - No. 6) mixture which should also be at 70°-73° C. Cool to 25°-30° C. and fill.

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EXAMPLE 42

| HAIR CARE SETTING SYSTEM | IMPARTS I AND GOOD CONDIT | BUTES: CONDITIONING, LUSTER, MANAGEABILITY D HOLDING UNDER HUMID IONS. OAT FLOUR USED ASTICIZER AND CONDI- TIONER. |
|---|---------------------------------|---|
| INGREDIENT . | | % W/W |
| Gantrez 225 Ethyl Alcohol SDA No. 40 Special Oat Flour (1% dispersion in deionized water) | QS | 3.5 100.00 10.0 |
| 4. Disopropanolamine 5. Perfume | | 0.2 QS |

COMPOUNDING PROCEDURE

COMPOUNDING PROCEDURE

Weigh item No. 2 and begin stirring. Add No. 1 and mix until the dispersion is clear and homogeneous. Add No. 3, No. 4 and No. 5. Mix until the dispersion is 20 uniform.

Weigh No. 5 and add, while stirring continuously, No. 1, No. 2, No. 3, No. 4, No. 6, No. 7, No. 8 and No. 9. Mix until a completely uniform dispersion results. Filter through 100 mesh or greater.

EXAMPLE 43

| _ | HAIR CARE HAIR CONDITIONER | ATTRIBUTES: SETTING CHARAC- TERISTICS, CONDITIONING IMPARTS MANAGEABILITY, LUSTER AND TEXTURE. |
|---|---|---|
| | INGREDIENT | % W/W |
| | 1. Resyn 28-2930 2. Ammonium Hydroxide (28% Solution) 3. Ethoxylan 50 4. Perfume 5. Ethyl Alcohol (SDA No. 40) 6. Special Oat Flour (1% dispersion in deionized water) 7. Panthenol 8. Formaldehyde Solution USP 9. Color | 2.00 0.120 0.25 OS 45.00 51.78; 1 0.5 0.075 OS |

EXAMPLE 44

ATTRIBUTES: THE INCLUSION OF OAT FLOUR IMPARTS GOOD ADHESION TO THE EPIDERMIS, WATER ADSORBING CHARACTERISTICS AND THE DERMATOLOGICAL ATTRIBUTES RELATED TO OAT FLOUR. THE POWDER LEAVES THE SKIN DRY SOFT AND SMOOTH TO THE TOUCH.

SKIN CARE BABY POWDER

F. Fr. . . 55

| INGREDIENT | | % W/W |
|---|----|---|
| Talc Magnesium Stearate Syloid No. 72 Otasept Extra Special Oat Flour Perfume | QS | 100.00 2.00 1.00 0.10 10.00 QS |

COMPOUNDING PROCEDURE

Add ingredients No. 2 through No. 6 to the tale; blend until uniform. $\,$

| SKIN CARE FOOT POWDER | ATTRIBUTES: EPIDERMAL EMOLLIENCY NATURAL PROTEIN, DERMATOLOGICAL RELATED BENE- FITS CONSISTENT WITH THE USE OF OAT FLOUR. THE POWDER CONTAINS A PERSPIRATION IN- HBITING MATERIAL AS WELL AS BEING DEODORANT. | |
|--------------------------|---|--------|
| INGREDIENT | | % W/W |
| 1. Talc | QS | 100.00 |

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EXAMPLE 45-continued

ATTRIBUTES: EPIDERMAL EMOLLIENCY NATURAL PROTEIN, DERMATOLOGICAL RELATED BENE-FITS CONSISTENT WITH THE USE OF OAT FLOUR. THE POWDER CONTAINS A PERSPIRATION IN-HIBITING MATERIAL AS WELL AS

SKIN CARE FOOT POWDER BEING DEODORANT.

| INGREDIENT | % W/W |
|----------------------|-------|
| 2. Special Oat Flour | 10.00 |
| 3. Microdry | 5.00 |
| 4. Zinc Oxide | 2.00 |
| 5. Syloid 72 | 2.00 |
| 6. Perfume | QS |

COMPOUNDING PROCEDURE

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COMPOUNDING PROCEDURE

Add No. 2 through No. 6 to No. 1 and blend until uniform.

Add No. 2 through No. 5 to No. 1 and mix until completely uniform.

EXAMPLE 46

ATTRIBUTES: OAT FLOUR OFFERS A SOURCE OF NATURAL PROTEIN AND EMOLLIENT LIPIDS. OAT FLOUR HAS BEEN USED TO RELIEVE A NUMBER OF DERMATOLOGICAL CONDITIONS OF BOTH A SPECIFIC AND NON-SPECIFIC NATURE SUCH AS PRURITUS, DRYNESS AND CHAPPING. THE POWDER HAS INGREDIENTS TO HELP SUPPRESS PERSPIRATION AND OFFER A

BODY TALC WITH ANTIPERSPIRANT QUALITIES

DEODORANT EFFECT.

| INGREDIENT | | % W/W |
|----------------------|----|--------|
| 1. Talc | QS | 100.00 |
| 2. Microdry | | 3.00 |
| 3. Syloid No. 72 | | 2.00 |
| 4. Special Oat Flour | | 10.00 |
| 5. Perfume | | QS |

EXAMPLE 47

ATTRIBUTES: OAT FLOUR PROVIDES POTENTIAL DERMATOLOGICAL-RELATED ATTRIBUTES, NATURAL PROTEIN, EMOLLIENT LIPIDS. LEAVES SKIN SOFT AND VELVETY SMOOTH TO THE TOUCH.

SKIN CARE BABY POWDER

| INGREDIENT | % W/W | |
|----------------------|-------|-------------|
| 1. Tale | 90.15 | |
| 2. Zinc Stearate | 2.50 | |
| 3. Syloid No. 72 | 2.00 | |
| 4. Special Oat Flour | 3.00 | |
| 5. Zinc Oxide | 2.00 | |
| 6. Dioxin | 0.10 | |
| 7. Perfume | QS | |

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COMPOUNDING PROCEDURE

Add ingredients No. 2 through No. 7 to the talc; blend until completely uniform.

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EXAMPLE 48

ATTRIBUTES: OAT FLOUR OFFERS CONDITIONING THROUGH NATURAL PROTEIN; GOOD ADHERENCE TO THE SKIN, THE FORMULATION ALSO ACTS AS A DEODORANT, AND CONTAINS AN AGENT TO REDUCE PERSPIRATION.

SKIN CARE FOOT POWDER

| INGREDIENT | % W/W |
|-------------------------------|-------|
| 1. Talc | 82.65 |
| 2. Special Oat Flour | 3.00 |
| 3. Microdry | 10.00 |
| 4. Syloid 72 | 2.00 |
| 5. Ottasent Extra | 0.15 |
| Ottasept Extra Zinc Oxide | 2.00 |
| 7. Perfume | OS |

COMPOUNDING PROCEDURE

COMPOUNDING PROCEDURE

Add No. 2 through No. 7 to No. 1 and blend until 20 ingredients are uniformly dispersed. unifórm.

Add No. 2 through No. 8 to No. 1 and blend until the

EXAMPLE 49

ATTRIBUTES: OAT FLOUR OFFERS NATURAL PROTEIN, AND EMOLLIENT LIPIDS, GOOD ADHERENCE TO THE SURFACE OF THE EPIDERMAL LAYER LEAVES THE SKIN SOFT, AND SMOOTH TO THE TOUCH.

SKIN CARE DEODORANT BODY POWDER

| INGREDIENT | % W/W | |
|--|---|--|
| Talc Zinc Stearate Syloid 72 Special Oat Flour Titanium Dioxide Ottasept Extra Perfume Magnesium Carbonate | 80.75 6.00 2.00 3.00 2.00 0.25 QS 3.00 | |

EXAMPLE 50

ATTRIBUTES: OAT FLOUR PROVIDES WHOLE PROTEIN AND LIPIDS FOR SKIN CONDITIONING AND EMOLLIENCY, PERSPIRATION INHIBITING AND DEODORANT EFFECT PROVIDED BY ALUMINUM SALT.

SKIN CARE BODY TALC WITH DEODORANT AND ANTIPERSPIRANT CHARACTERISTICS

| INGREDIENT | % W/W |
|---|---|
| 1. Talc 2. Special Oat Flour 3. Microdry 4. Syloid 72 5. Ottosept Extra 6. Aluminum Stearate 7. Perfume | 83.50 3.50 7.50 3.00 0.15 2.00 QS |

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SOAP

COMPOUNDING PROCEDURE

Add ingredients No. 2 through No. 7 to the talc. Blend until the formulation is completely uniform.

EXAMPLE 51

THE SOAP CONTAINING SPECIAL OAT FLOUR IMPARTS MOISTURIZING AND EMOLLIENT QUALITIES AS WELL AS PROTEIN AND LIPIDS.

| INGREDIENT | PARTS BY WEIGHT |
|----------------------------------|-----------------|
| 1. Olive oil (Refined) | 200.00 |
| 2. Stearic Acid (Triple pressed) | 100.00 |
| 3. Com Oil | 100.00 |
| 4. Oleic Acid | 100.00 |

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EXAMPLE 51-continued

| SOAP | THE SOAP CONTAINING SPECIAL OAT FLOUR IMPARTS MOISTURIZING AND EMOLLIENT QUALITIES AS WELL AS PROTEIN AND LIPIDS. |
|--|---|
| INGREDIENT | PARTS BY WEIGHT |
| 5. Butylated Hydroxyanisole 6. Sodium Hydroxide USP 7. Deionized Water 8. Deionized Water 9. Special Oat Flour 10. Perfume 11. Color | 0.15 100.00 100.00 650.00 150.00 QS QS |

COMPOUNDING PROCEDURE

Heat No. 8 to 75° C. \pm 3° C. and sprinkle in No. 9 while mixing with a high shear propeller type stirrer. Heat No. 1 - No. 5 to 92° C. \pm 2° C. while stirring slowly to prevent air entrapment. Dissolve No. 6 and No. 7. While maintaining the "oil" mixture at 92° C. \pm 2° C. slowly add aliquots of the special oat flour dispersion and sodium hydroxide solution, alternating between

the oat flour and sodium hydroxide. Maintain the temperature for one hour after completing the addition of oat flour and sodium hydroxide while continuing to slowly stir the batch. Cool to 68° C. \pm 2° C. and add No. 10 and No. 11. Continue cooling to about 25° C. This product can be processed, to remove excess moisture, by applying a vacuum during the compounding operation. The product can also be warmed to about 45° C. for 24 hours prior to pressing to facilitate moisture removal.

Table I

| Trade or Generic Name | Identification |
|---|--|
| 1. Allantoin | 5-Ureidohydantoin |
| 2. Amerchol LI01 | Extract of Lanolin Sterols and |
| | complex higher Alcohols in their |
| | free form |
| 3. Ameriate P | Isopropylester of Normal Branched |
| | Chain and Hydroxy Acids of Lano |
| 4. Ammonyx 4 | Stearyl Dimethyl Benzyl Ammoniu |
| 5. Arlacel 165 | Chloride |
| | Glycerol Monostearate and Poly- |
| | oxyethylene Stearate |
| 6. Arquad 2HT75 | Dialkyl (Tallow) Quaternary |
| | Ammonium Salts |
| 7. Beewax | Largely Myricyl Palmitate, Cerotic |
| | Acid and Esters and some high |
| | Carbon Paraffins |
| 8. Boraxz | Sodium Borate |
| 9. Brij 93 | Polyoxyethylene Oleyi Ether |
| 10. Cab-O-Sil M-5 | Furned Silica |
| 11. Carbitol Solvent | Diethylene Glycol Monoethyl Ethe |
| 12. Carbopol | Carboxyvinyl Polymer |
| 13. Ceralan | Lanolin Alcohols |
| 14. Ceresin Wax | Purified Ozocerite, Mineral Wax |
| 15. Cetiol V | Decyl Oleate |
| 16. Chlorhydrol | Aluminum Chlorohydroxide |
| 17. Chromalite Dark Blue | Ironoxide Pigment |
| 18. Chromalite Magenta 19. D&C Red No. 7 | Ironoxide Pigment |
| 19. D&C Red No. / | Calcium Salt of 4(O-Sulfo-P-Tolyl- AZO) 3-Hydroxy-2 Naphtholic Ac |
| 20. D&C Red No. 19 | AZO) 3-Hydroxy-2 Naphtholic Ac |
| 20. D&C Red No. 19 | 3-Ethochloride of 9-O-Carboxy- |
| | phenyl-6-Diethylamino-3-Ethylamin |
| 21. D&C Red No. 21 | 3-Isoxanthene |
| 22. Dowacil 200 | 2,4,5,7 Tetrabromo-3-6 Fluorandio |
| EE. DOWNER 200 | Cis Isomer of I-(3 ChloroallyI) 3,5,7, Tria ZA 1-Azoniaadamantan |
| | Chloride |
| 23. Emcol E607S | Stearoyl N. Colaminoformyl Methy |
| | Pyridinium Chloride |
| 24. Emerwax 4266-D | Mixture of Higher Fatty Acid and |
| | Alcohol Esters and Alcohols |
| | (Cetyl, Palmitate Cetyl Alcohol |
| | Lauric Stearic and Myristic Acid |
| | Esters) |
| 25. Fluid E370 | Polyalkylene Glycol |
| 26. Fullers Earth | Colloidal Aluminum Silicate |
| 27. Gantrez 225 | Monoethyl Ester of Polymethylving |
| | Ether/Maleic Acid |
| 28. Gelvatol 3/90 | Polyvinyl Alcohol/Acetate |
| 29. Lanamine | Lanolin Acid Amine |
| 30. Lanolin | Mainly Cholesterol Esters of |
| | Higher Fatty Acids |
| 31. Lantrol | Dewaxed Lanolin |
| 32. Laponite XLG | Synthetic Inorganic Silicate with |
| | Structural Characteristics Similar |
| | to Hectorite, Bentonite or Mont- |

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Table I-continued IDENTIFICATION OF TRADE OR GENERIC LISTED FORMULATION

| 3. Lo Micron Pink 2511 4. Lo Micron Yellow 2576 5. Lo Micron Brown 2593 6. Maprofix NH 7. Maprofix TLS 8. Methylparaben 9. Myrj 52.5 0. Myvacet Type 9-40 1. Natrosol 250HR 2. Ninol 128 Extra | Hydroxyethylcellulose |
|--|--|
| 4. Lo Micron Yellow 2576 5. Lo Micron Brown 2593 6. Maprofix NH 7. Maprofix TLS 8. Methylparaben 9. Myrj 52.5 0. Nyrosol 250HR 1. Natrosol 250HR | ironoxide Pigment Ironoxide Pigment Ammonium Lauryl Sulfate Triethanolamine Lauryl Sulfate Methyl Para Hydroxybenzoate Polyoxyethylene Stearate Distilled Acciylated Monoglycerides Hydroxyethylcellulose |
| 4. Lo Micron Yellow 2576 5. Lo Micron Brown 2593 6. Maprofix NH 7. Maprofix TLS 8. Methylparaben 9. Myrj 52.5 0. Nyrosol 250HR 1. Natrosol 250HR | ironoxide Pigment Ironoxide Pigment Ammonium Lauryl Sulfate Triethanolamine Lauryl Sulfate Methyl Para Hydroxybenzoate Polyoxyethylene Stearate Distilled Acciylated Monoglycerides Hydroxyethylcellulose |
| 5. Lo Micron Brown 2593 6. Maprofix NH 7. Maprofix TLS 8. Methylparaben 9. Myrj 52.5 0. Myvacet Type 9-40 1. Natrosol 250HR | Ironoxide Pigment Arnmonium Lauryl Sulfate Triethanolamine Lauryl Sulfate Methyl Para Hydroxybenzoate Polyoxyethylene Stearate Distilled Acetylated Monoglycerides Hydroxyethylcellulose |
| 6. Maprofix NH 7. Maprofix TLS 8. Methylparaben 9. Myrj 52.5 0. Myvacet Type 9-40 1. Natrosol 250HR | Ammonium Lauryl Sulfate Triethanolamine Lauryl Sulfate Methyl Para Hydroxybenzoate Polyoxyethylene Stearate Distilled Acetylated Monoglycerides Hydroxyethylcellulose |
| 7. Maprofix TLS 8. Methylparaben 9. Myrj 52.5 0. Myvacet Type 9-40 1. Natrosol 250HR | Triethanolamine Lauryl Sulfate Methyl Para Hydroxybenzoate Polyoxyethylene Stearate Distilled Acetylated Monoglycerides Hydroxyethylcellulose |
| 8. Methylparaben 9. Myrj 52.5 0. Myvacet Type 9-40 1. Natrosol 250HR | Methyl Para Hydroxybenzoate Polyoxyethylene Stearate Distilled Acetylated Monoglycerides Hydroxyethylcellulose |
| 9. Myrj 52.5 0. Myvacet Type 9-40 1. Natrosol 250HR | Polyoxyethylene Stearate Distilled Acetylated Monoglycerides Hydroxyethylcellulose |
| Myvacet Type 9-40 Natrosol 250HR | Distilled Acetylated Monoglycerides Hydroxyethylcellulose |
| 1. Natrosol 250HR | Hydroxyethylcellulose |
| 1. Natrosol 250HR | |
| | of the Address of the Control of the |
| | Coconut Fatty Acid Diethanolamine |
| Condensate | |
| 3. Ninol 2012 Extra | Coconut Fatty Acid Diethanolamine |
| | Condensate |
| 4 Bood Clow | Bixmuth Oxychloride |
| 4. Pearl Glow | |
| 5. Polawax | Polyoxyethylene Lanolin Wax |
| 6. Promulgen | Polyoxyethylene glycol complex of |
| | higher molecular weight naturally |
| | occurring saturated fatty alcohols |
| 7. Propylparaben | Propylpara Hydroxybenzoate |
| 8. Red No. 2513 | Ironoxide Pigment |
| 9. Resyn 2260 | Acrylic Copolymer Latex |
| 0. Resyn 28-2930 | Carboxylated Vinyl Acetate |
| V 100,77 = 27 = 2 | Terpolymer |
| 1. Silicone Fluid 200/350 | |
| Centistokes | Dimethyl Siloxane Polymer |
| 2. Sipon EC-111 | Sodium Cetyl/Stearyl Sulfate |
| 3. Sipon ESY | Sodium Lauryl Ether Sulfate |
| 4. Sorbitol | Hexahydric Alcohol |
| | Connect Fatty Acid Diathanologida |
| 5. Standamid SD | Coconut Fatty Acid Diethanolamid |
| 6. Standapol SH100 | Anionic Dibasic Acid Monoester |
| | Sodium Salt |
| 7. Standapol WA Special | Sodium Lauryl Sulfate |
| 8. Standapol WAQ Special | Sodium Lauryl Sulfate |
| 9. Steol 4N | Sodium Lauryl Ether Sulfate |
| O. Stepanol WA Special | Sodium Lauryl Sulfate |
| 1. Super Amide L9A | Lauric Acid Diethanolamine |
| | Condensate |
| 2. Talc | Hydrous Magnesium Silicate |
| 3. Tween No. 80 | Polyoxyethylene Sorbitan |
| | Monooleate |
| 4. Ultra Blue 3585 | Ironoxide Pigment |
| 5. Uvinul DS No. 49 | Sodium Salt of Sulfonated 2- |
| O. O.B. 200 1101-17 | Hydroxy-4-Methoxy - Benzophenon |
| 6. Veegum | Colloidal Magnesium Aluminum |
| o. vecguin | Silicate |
| 7. Versene Regular | Ethylene Diaminetetraacetic Acid |
| 7. Versene Regular | Ethylene Diaminetetraacetic Acid |
| Torony Income | (Tetra Sodium Salt) |
| 8. Viscolan | Dewaxed Liquid Lanolin |
| 69 Yellow 2576 | Ironoxide Pigment |

Those modifications and equivalents which fall within the spirit of the invention are to be considered a part thereof.

What is claimed is:

1. A liquid cosmetic preparation comprising a colloidally stable dispersion of oat flour having a particle size such that at least about 98% thereof passes through a 200 mesh screen (U.S. Sieve Series) in a liquid vehicle, said oat flour being employed in an amount of from about 1 to 20% by weight of the preparation.

2. A cosmetic preparation in accordance with claim 1 in which water and alcohol are present in the liquid vehicle.

3. A cosmetic preparation in accordance with claim 1 in which the liquid vehicle is an oil-in-water emulsion.
4. A cosmetic preparation in accordance with claim 1

in which the liquid vehicle is a water-in-oil emulsion.

5. A cosmetic preparation in accordance with claim 1 in which the oat flour on a dry basis has a protein content of not more than about 16% and a starch content of not less than about 70%.

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